

SOUTH PRODUCTION NOTES

February 28 2015
11-7, 7-3 Shift Notes

BASF EMPLOYEES

34 Last Recordable
610 Last Lost Time

141 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

11-7, 7-3 shifts: Batches done, Scales are re-calibrated.

Cleaning on MED line now- Sheet on GL desk

Maintenance to change Fluid coupling next Monday/Tuesday

#1 RC / Si-1624:

11-7, 7-3 shifts: Will be feeding bags 4 and 5 next to hopper beginning of midnight shift. These bags will be fed at a lowered temp (MAX CROWN 600 DEGREES) and will be added to the current LOT 630 – use a new bag on filling station when starting these two bags. Do not feed until this temp has been achieved.

When done with these two bags, purge calciner completely and change to new bag again on filling station. We will then begin rescreening/remaking bags 4-20 from LOT 628 at the same temps (MAX CROWN 600 DEGREES). The labels for the LOT 628 bags are on desk by #1 RC...feed the bags in bag order!

Exhaust to F1

#2 MED line / Cu 0860:

11-7, 7-3 shifts: Running and Continue on. More dry ice on 1st floor.

Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860 next:

11-7, 7-3 shifts: Restarting calciner feed late afternoon shift Friday, continue feeding in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 MED/ D-0703 done, Cu 0360 next:

11-7, 7-3 shifts: Will continue cleaning of line throughout weekend. OCS may have calibrated scale on hopper (station #1) with powder in it. Now scale will not zero-out. Confirm with Greg or Steve on what they calibrated on Thursday...may need to come back and correct.

#3 RC / D-0703 done:

11-7, 7-3 shifts: Hold...Calcliner has been reversed on Sunday afternoon, then will be holding for instructions.

The Next product Cu-0360 will not be calcined. Hold for instructions

Exhaust to

#4 RC / D-0222 KLP done:

11-7, 7-3 shifts: Down

NOTE: Auto sample was repaired by Page on Monday, still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539:

11-7, 7-3 shifts: Continue. Watch for dusting...

Switched over to bags 112 @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ

11-7, 7-3 shifts: Continue...elevator has been repaired but DO NOT USE the rear (outside) doors, and make sure all doors are completely closed prior to moving between floors. Also, need to continue brief elevator training and sign "sign-in" sheet.

Lines have been painted on the floor and in the elevator for loading.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

HOLD Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

11-7: Continue with second impregnation and follow steps on batch sheet for LOD, sampling, rotation, etc... Call engineers with any issues.

7-3: See Rob in the morning for instructions

7 Tank Vanadyl Oxalate solution for V 2045:

11-7, 7-3 shifts: Continue to monitor. Solution ok to use

Old Pfaudler / D 1781 LAQ next:

11-7, 7-3 shifts: Continue making batches. Watch the drums of metals closely. Make sure you have the correct article number. Drums are not all the same size. Pour volumes in the MOD for several lots. Full pallet of metals brought up on 2nd shift.

National Dryer: Cleaning

HOLD GEM is finished.

PK Blender Selexsorb:

11-7: Hold on making Selexsorb until Bodmann can look at the discharge valve. If operator has not run Selexsorb, see revised batch sheets for instructions.

7-3: Hold...Will inspect various items on PK outlet with floor CRT Saturday morning

Abbe Blender / 5206 Done

HOLD Done for a while. Area Cleaned

Tower 3 / Cu-1155:

11-7, 7-3 shifts: Continue

Tower 6 / Cu-1155:

11-7: HOLD

7-3: Loading tower Saturday morning with LOT 238 (7200 lbs) and LOT 234 (3600 lbs)

North Screener / Cu-1155:

11-7, 7-3 shifts: Continue

South Screener / Cu-1155:

11-7, 7-3 shifts: Changing over screener to Cu 1155. If air supply line and Gemco valve OK on screener, start up. If not, wait until Sat morning for maintenance.

#2662 (west) Pill Machine / Al-3917 T 3/16”:

11-7, 7-3 shifts: Running when manpower available. NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / Al-3917 T 3/16”:

11-7, 7-3 shifts: Running when manpower available.

TK #2 / V 2046:

11-7: Need to refire all material on the kiln and get to car #20. We will then begin unloading...make sure temps are correct!. Watch suction on the loading station. Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

7-3: Should be on car #20...if so, begin unloading and make sure material is fired.

11-7 BI Mill: no activity

7-3 BI Mill: will begin milling remaining drums with GL supervision. Make sure drum under mill is removed and scale returned.

TK #4 / Cu 2508:

11-7, 7-3 shifts: New scale installation finished on Friday. Mill as time/manpower permit. When restarting, rate has been increased by Mark Goodman.

Harrop Kiln / Al 3921 next:

11-7, 7-3 shifts: Continue...we will split the time on the kiln with the screener or other personnel (4 hrs at a time).

2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.

We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

Building 27 Belt Filter / Bv-0307 next:

11-7: Shutting down and running out vat. Also finishiign several items for Jack Pettry in preparation for Monday restart.

7-3: Down

Priorities:

- 1) V-2045 Milling
- 2) Reduction Towers
- 3) #3 MED clean out & set up for Cu-0360, we have to supply dried material to PR2 by Wednesday
- 4) #1 Line/#1RC
- 5) #2 Line/#2RC
- 6) West Pfaudler
- 7) #5 RC
- 8) Harrop Kiln
- 9) #2 Tunnel Kiln
- 10) Horne Tabletting Machines
- 11) #4 Tunnel Kiln
- 12) South PK (Low because I do not know the status of the discharge issue)
- 13) East Pfaudler/#6RC